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# ROAD STUD ADHESIVE

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## General description

Road Stud Adhesive D303 is a solvent-free, two component epoxy adhesive designed for adhering aluminium and steel roadstuds to tarred road surfaces. The resin component, Part A, is a white paste and the hardener component, Part B, is a black paste.

## Preparation

All surfaces must be clean, dry and dust-free. All traces of oil or grease need to be removed prior to the application of any adhesive.

## Mixing

Stir the contents of each container separately and then mix together thoroughly until a homogenous grey mixture is obtained. The product is designed with a short pot life for quick turnaround times on site. It is important to mix adequately in spite of this characteristic.

## Application

Road Stud Adhesive D303 can be applied with a spatula, putty knife or trowel. The product may also be poured into holes drilled into road surfaces. Bonded surfaces should be kept in place until the adhesive is touch dry. No pressure is required. Clean all equipment immediately after use.

## Curing time

Pot life	8 minutes @ 23°C
for a 100 g mixture	
Touch dry	2 hours @ 23°C

Higher temperatures will lead to shorter curing times. Keep this in mind as road surfaces can have elevated temperatures.

## Coverage

Depending on the roughness of the road surface different coverage ratios are necessary. An adequate amount of adhesive should be poured into drilled holes to fill them once the stud has been inserted.

## Packaging

Road Stud Adhesive D303 is supplied in 1litre kits, five kits per carton.

## Health precautions

Epoxies can be irritating to the skin. Avoid contact with skin, eyes mucous membranes while ensuring adequate ventilation during application. Wear suitable protective clothing at all times. In case of skin contact wash affected areas with warm water and soap.

## Technical assistance

Our Service Department is always at your disposal.